

| 2" pipe miter cut bend 8 center line | | | | | 3" pipe miter cut bend 8 center line | | | | |
|---------------------------------------|------------------|------------------|------------------|------------------|--|------------------|------------------|------------------|------------------|
| CENTER LINE | 2 Cut 3 piece | 3 Cut 4 piece | 4 Cut 5 piece | 5 Cut 6 piece | CENTER LINE | 2 Cut 3 piece | 3 Cut 4 piece | 4 Cut 5 piece | 5 Cut 6 piece |
| C 1 | 14 | 9 | 7 | 5 | C 1 | 21 | 14 | 10 | 8 |
| C 2 | 16 | 10 | 8 | 6 | C 2 | 24 | 16 | 12 | 9 |
| C 3 | 20 | 13 | 10 | 8 | C 3 | 30 | 20 | 15 | 12 |
| C 4 | 24 | 16 | 12 | 9 | C 4 | 36 | 24 | 18 | 14 |
| C 5 | 26 | 17 | 13 | 10 | C 5 | 39 | 26 | 19 | 15 |
| C 6 | 24 | 16 | 12 | 9 | C 6 | 36 | 24 | 18 | 14 |
| C 7 | 20 | 13 | 10 | 8 | C 7 | 30 | 20 | 15 | 12 |
| C 8 | 16 | 10 | 8 | 6 | C 8 | 24 | 16 | 12 | 9 |
| 4" pipe miter cut bend 16 center line | | | | | 6" pipe miter cut bend 16 center line | | | | |
| CENTER LINE | 2 Cut 3 piece | 3 Cut 4 piece | 4 Cut 5 piece | 5 Cut 6 piece | CENTER LINE | 2 Cut 3 piece | 3 Cut 4 piece | 4 Cut 5 piece | 5 Cut 6 piece |
| C 1 | 19 | 19 | 14 | 11 | C 1 | 44 | 29 | 21 | 17 |
| C 2 | 30 | 20 | 14 | 11 | C 2 | 45 | 30 | 22 | 17 |
| C 3 | 32 | 21 | 16 | 12 | C 3 | 48 | 32 | 24 | 19 |
| C 4 | 36 | 23 | 17 | 14 | C 4 | 54 | 35 | 26 | 21 |
| C 5 | 40 | 26 | 20 | 16 | C 5 | 60 | 40 | 30 | 24 |
| C 6 | 44 | 29 | 22 | 17 | C 6 | 67 | 44 | 33 | 26 |
| C 7 | 48 | 32 | 24 | 19 | C 7 | 72 | 48 | 35 | 28 |
| C 8 | 50 | 33 | 25 | 20 | C 8 | 76 | 50 | 37 | 30 |
| C 9 | 51 | 34 | 25 | 20 | C 9 | 77 | 51 | 38 | 30 |
| C 10 | 50 | 33 | 25 | 20 | C 10 | 76 | 50 | 37 | 30 |
| C 11 | 48 | 32 | 24 | 19 | C 11 | 72 | 48 | 35 | 28 |
| C 12 | 44 | 29 | 22 | 17 | C 12 | 67 | 44 | 33 | 26 |
| C 13 | 40 | 26 | 20 | 16 | C 13 | 60 | 40 | 30 | 24 |
| C 14 | 36 | 23 | 17 | 14 | C 14 | 54 | 35 | 26 | 21 |
| C 15 | 32 | 21 | 16 | 12 | C 15 | 48 | 32 | 24 | 19 |
| C 16 | 30 | 19 | 14 | 11 | C 16 | 45 | 29 | 22 | 17 |
| 8" pipe miter cut bend 16 center line | | | | | 10" pipe miter cut bend 16 center line | | | | |
| CENTER LINE | 2 Cut 3 piece | 3 Cut 4 piece | 4 Cut 5 piece | 5 Cut 6 piece | CENTER LINE | 2 Cut 3 piece | 3 Cut 4 piece | 4 Cut 5 piece | 5 Cut 6 piece |
| C 1 | 59 | 39 | 29 | 23 | C 1 | 73 | 48 | 36 | 29 |
| C 2 | 60 | 40 | 30 | 24 | C 2 | 76 | 50 | 37 | 30 |
| C 3 | 65 | 43 | 32 | 25 | C 3 | 81 | 54 | 40 | 32 |
| C 4 | 72 | 48 | 35 | 28 | C 4 | 90 | 60 | 44 | 35 |
| C 5 | 80 | 53 | 40 | 32 | C 5 | 101 | 66 | 50 | 40 |
| C 6 | 89 | 59 | 44 | 35 | C 6 | 111 | 73 | 55 | 44 |
| C 7 | 96 | 63 | 47 | 38 | C 7 | 120 | 79 | 59 | 47 |
| C 8 | 101 | 66 | 50 | 39 | C 8 | 126 | 83 | 62 | 50 |
| C 9 | 102 | 67 | 50 | 40 | C 9 | 128 | 84 | 63 | 50 |
| C 10 | 101 | 66 | 50 | 39 | C 10 | 126 | 83 | 62 | 50 |
| C 11 | 96 | 63 | 47 | 38 | C 11 | 120 | 79 | 59 | 47 |
| C 12 | 89 | 59 | 44 | 35 | C 12 | 111 | 73 | 55 | 44 |
| C 13 | 80 | 53 | 40 | 32 | C 13 | 101 | 66 | 50 | 40 |
| C 14 | 72 | 48 | 35 | 28 | C 14 | 90 | 60 | 44 | 35 |
| C 15 | 65 | 43 | 32 | 25 | C 15 | 81 | 54 | 40 | 32 |
| C 16 | 60 | 40 | 30 | 24 | C 16 | 76 | 50 | 37 | 30 |